

Date: Tuesday, 12/5/2006 1:48:50 PM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : CENTER BRACKET KIT (3) |
| Job Number | : 29833 | | |
| Estimate Number | : 12229 | Part Number | : D407301011 |
| P.O. Number | : <i>N/A</i> | Drawing Number | : N/A |
| This Issue | : 12/5/2006 S.O. No. : <i>N/A</i> | Project Number | : N/A |
| Prsht Rev. | : NC | Drawing Revision | : N/A |
| First Issue | : <i>N/A</i> Type : PURCHASED PARTS | Material | : <i>N/A</i> |
| Previous Run | : <i>N/A</i> | Due Date | : 12/18/2006 Qty: 1 Um: Each |
| Written By | : <i>[Signature]</i> | | |
| Checked & Approved By | : <i>[Signature] 06 12 05</i> | | |
| Comment | : Est. A 01.03.07 New issue EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL
 Type label per PPP D407-301-011

| | | |
|-----|--------|------|
| 2.0 | AN413A | Bolt |
|-----|--------|------|



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
 Bolt
 Pick:
 Qty Part Number Description Batch
 6 AN4-13A Bolt *M102380* ✓

| | | |
|-----|------------|--------|
| 3.0 | AN960JD416 | Washer |
|-----|------------|--------|



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
 Washer
 Pick:
 Qty Part Number Description Batch
 6 AN960JD416 Washer *M102339* ✓

| | | |
|-----|-----------|-----|
| 4.0 | MS21042L4 | Nut |
|-----|-----------|-----|



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
 Nut
 Pick:
 Qty Part Number Description Batch
 6 MS21042L4 Nut (or L04) *M11269* *M19185* ✓ *06/12/11*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/12/13
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 12/5/2006 1:48:50 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CENTER BRACKET KIT (3)

Job Number: 29833

Part Number: D407301011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2764

Cross Beam



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Cross Beam

B14232x1y B22105x1 ✓

6.0

D2796

Cross Beam



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Cross Beam

Pick:

Qty Part Number

Description

Batch

1

D2796

Middle cross beam

B14367 ✓

PB 06/12/11

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

PB 06/12/12 (1)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D407-301-011

Identify and Stock

Location: _____

REVA

PB 06/12/12

(1)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PB 06/12/13 (1)

Job Completion



UL 06/12/13

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|-------------------|-------------------|--|------------------------|
| DESIGN <i>#</i> | DRAWN BY <i>#</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>CP</i> | APPROVED <i>#</i> | DRAWING NO. D407-301 | REV. A SHEET 1 OF 1 |
| DATE 01.02.23 | | TITLE CENTER BRACKET KITS | SCALE NTS |
| A | 01.02.23 | NEW ISSUE | |

| Qty -011 | Qty -013 | Part No. | Description |
|-------------|-------------|--------------|---|
| X | | D407-301-011 | CENTER BRACKET KIT (3), 206L/L1/L3/L4/407 |
| | X | D407-301-013 | CENTER BRACKET KIT (2), 206A/B |
| 2 | 2 | D2764 | CROSS BEAM |
| 1 | | D2796 | MIDDLE CROSS BEAM |
| 6 | 4 | AN4-13A | BOLT |
| 6 | 4 | AN960JD416 | WASHER |
| 6 | 4 | MS21042-4 | NUT (OR MS21042L4) |

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29833

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